ZrO_2 0-8% K_2O 0-8%.

26. (Twice Amended) The composition of claim 19, comprising the following components:

$$\begin{array}{cccc} SiO_2 & 55\text{-}75\% \\ Na_2O & 4.5\text{-}8\% \\ K_2O & 2.9\text{-}8\% \\ CaO & 7\text{-}11\% \\ Al_2O_3 & 0\text{-}7\% \\ ZrO_2 & 0\text{-}8\% \\ MgO & 0\text{-}5\%. \end{array}$$



27. (Amended) The composition of claim 19 comprising the following

components:

28. (Amended) The composition of claim 19, comprising the following components:

SiO ₂	64.5-75%
ZrO_2	3-7.5%
Na ₂ O	5-9%
K_2O	3.5-7.5%
CaO	5-11%
SrO	3-7%
Al_2O_3	0-1%
MgO	0-2%
BaO	0-1.5%.